

Engine:**In Car Services –**

Engine R&R	(6.5) \$975
Equipped w/ External Wastegate (Add.)	(0.5) \$75
Equipped w/ AOS (Add.)	(0.5) \$75
Equipped w/ Rotated Turbo (Add.)	(1.0) \$150
Engine R&R Non-Turbo	(5.8) \$870
Compression Test	(1.2) \$180
Cylinder Leakage Test	(1.2) \$180
Compression & Cylinder Leakage Tests	(1.8) \$270
Smoke Test For Vacuum Leaks	(0.7) \$105
Replace Spark Plug Set	(1.0) \$150
Replace Ignition Coil (Ea.)	(0.2) \$30
Timing Belt R&R	(2.5) \$375
Replace Timing Belt Kit	(3.3) \$495
Replace Water Pump (Add.)	(0.5) \$75
Replace Oil Pump (Add.)	(1.0) \$150
Replace Crankshaft Front Seal Only (Add.)	(0.8) \$120
Camshaft Sprocket R&R, Each (Add.)	(0.3) \$45
Replace Camshaft Oil Seal, Each (Add.)	(0.2) \$30
Replace Inner Timing Cover RH (Add.)	(0.1) \$15
Replace Inner Timing Cover LH (Add.)	(0.2) \$30
Timing Chain Cover FA/FB R&R	(5.0) \$750
Replace Timing Chain (Add.)	(1.2) \$180
Replace Cam Sprocket, Each (Add.)	(0.2) \$30
Oil Pan EJ R&R	(3.7) \$555
Oil Pickup R&R (Add.)	(0.2) \$30
Engine Mount Set R&R w/ EJ Engine	(2.0) \$300
EJ Intake Manifold R&R	(3.4) \$510
Complete Intake Manifold Service (Add.)	(2.4) \$360
TGV Set R&R (Add.)	(0.8) \$120
Turbo Inlet Hose R&R (Add.)	(0.6) \$90
Billet Fuel Rails & Lines Install (Add.)	(1.0) \$150

FA Intake Manifold R&R	(3.2) \$480
Walnut Blast Intake Valves/Ports (Add.)	(1.8) \$270
Turbocharger (High Mount) R&R	(3.0) \$450
Install Rotated Turbo Kit, Typical	(5.5) \$825
Cat-Back Exhaust R&R	(0.5) \$75
Install Aftermarket Cat-Back Single Muffler (Add.)	(0.2) \$30
Install Aftermarket Cat-Back Dual Muffler (Add.)	(0.4) \$60
Down-Pipe R&R	(1.0) \$150
J-Pipe R&R	(1.2) \$180
Exhaust Manifold w/ High Mount Turbo R&R	(2.4) \$360
Replace Up-Pipe (Add.)	(1.0) \$150
Exhaust Manifold w/ Low Mount Turbo R&R	(2.8) \$420
Replace Low Mount Turbo (Add.)	(1.0) \$150
Replace Broken Stud, Each (Add.)	(0.4) \$60
External Wastegate R&R	(0.8) \$120
Top Mount Intercooler R&R	(0.6) \$90
Aftermarket TMIC Kit Install (Add.)	(0.5) \$75
Aftermarket Turbo Applications (Add.)	(0.2) \$30
Front Mount Intercooler Install	(5.0) \$750
Radiator R&R	(0.8) \$120
Replace Radiator (Add.)	(0.3) \$45
Upper Radiator Hose R&R	(0.4) \$60
Lower Radiator Hose R&R	(0.6) \$90
Replace Thermostat (Add.)	(0.2) \$30
Heater Hose (One) R&R	(0.5) \$75
Heater Hose (Both) R&R (Add.)	(0.2) \$30
w/ TMIC Model (Add.)	(0.6) \$90
Install #4 Cyl. Cooling Mod	(1.0) \$150
Replace Panel Filter	(0.2) \$30
Install Intake System	(0.8) \$120
Install Intake System Air Box (Add.)	(0.5) \$75
Factory Air Box R&R	(0.4) \$60
Air Oil Separator (AOS) Install EJ	(2.5) \$375
Air Oil Separator (AOS) Install FA	(3.0) \$450

Valve Cover Gasket (Each Side) R&R	(1.5) \$225
ECU Wiring Harness Merge (Engine Swap), Typical	(12.0) \$1800
Bulkhead Harness R&R For Wiring Merge (GC,GD)	(5.0) \$750

Engine:

Out of Car Services –

Complete Engine Overhaul w/ New Short Block EJ	(12.0) \$1800
Complete Engine Overhaul w/ New Short Block FA	(15.0) \$2250
Cylinder Head Gasket Replace EJ	(6.8) \$1020
Cylinder Head Gasket Replace FA	(10.2) \$1530
Short Block Pro Build	(6.5) \$975
Short Block Factory Build	(5.0) \$750
Short Block Tear Down and Inspection	(1.0) \$150
Cylinder Head Build & Set Valve Lash	(3.5) \$525
Cylinder Head Overhaul Package w/ Guides EJ	\$1400
Cylinder Head Overhaul Package w/o Guides EJ	\$1100
Cylinder Head Overhaul Package w/ Guides FA	\$1500
Cylinder Head Overhaul Package w/o Guides FA	\$1200
Air Oil Separator (AOS) Install (Engine Out)	(2.0) \$300

Machining Services (w/ Shop Work) –

Torque Plate Bore & Hone, 4 cyl.	\$650
Machine Block For Oversized Head Studs, Subaru	\$250
Mill Block Deck Surfaces, Subaru Both Heads	\$175
Mill Head Deck Surfaces, Subaru Both Sides	\$150
Machine Heads For Overisized Head Studs, Subaru	\$150
Clearance Heads for High Lift Cams, Subaru EJ	\$150-\$250
Fit & Size Valve Guide, Ea.	\$15
Competition Multi-Angle Valve Job, Subaru 4 cyl.	\$450
CNC 5-Axis Cylinder Head Porting, Subaru 4 cyl.	\$1500
CNC & Hand Finish EJ25 Chamber Matching (Set of Heads)	\$350